



S4CB-EV

2024-Newer Chevy Blazer EV Rack

Thank you for purchasing our 2024-Newer Chevy Blazer EV Rack (S4CB-EV). See attached assembly and installation instructions. Please attach the brackets onto the rack before inserting into vehicle. Once rack is in vehicle, scribe and drill through the 6 hole locations in the paneling before drilling the larger 13/32" hole. We included a few extra jacknuts since they strip regularly. Please reach out with any questions – I enclosed my card and my cell is 732-708-0077.

Best,

Roman Lesko
CargoRAXX

Thank you!
Roman Lesko



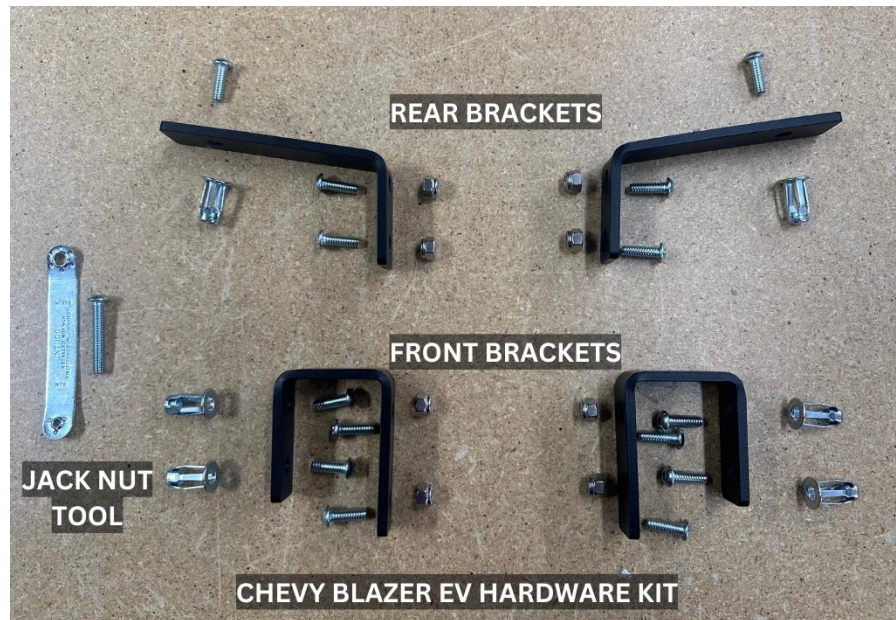
S4CB-EV

2024-NEWER CHEVY BLAZER EV RACK ASSEMBLY GUIDE



Questions or Feedback: Call 1-844-867-7299 or
Email sales@cargoraxx.com

Hardware Guide



14x BOLTS – 1/4-20 X 3/4" BUTTON SOC CAP SCREW ZINC PLATED

8x LOCK NUTS - 1/4-20 NYLON STAINLESS STEEL LOCK NUTS

6x JACKNUTS: POP 8SJN (310040) Jacknut (Molly) Insert; 1/4-20 UNC-2B, (0.015 - 0.187 Inch Grip), Large Flange H

6 BLACK RUBBER WASHERS FOR JACKNUTS

STEP 1

Attach the brackets as seen below.



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STEP 2

Insert rack into vehicle



The front brackets should rest on the groove in the panel while the rear brackets rest on the side panel near the window.



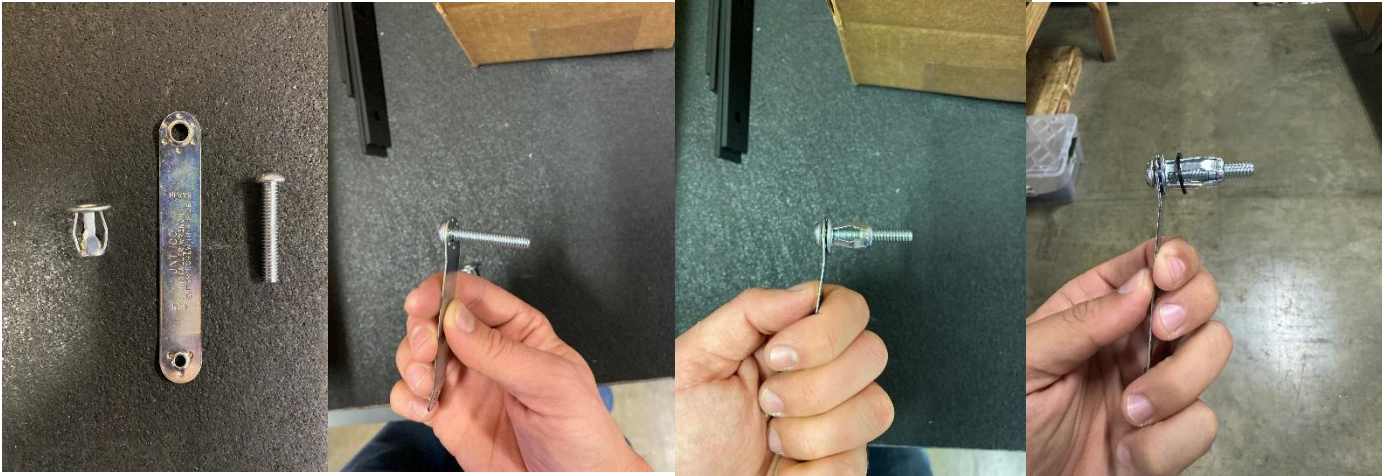
STEP 3

Use a scribe to mark where to drill holes in the paneling. Drill a small pilot hole before drilling a larger 13/32" hole.



STEP 4

Fasten jacknut onto 1-1/2" bolt using friction wrench. Add black rubber washer.



STEP 5

Press the rivet into the hole in the panel with washer between panel and rivet - drill the bolt tightly while the rivet is inside the panel and friction wrench is pressed down on rivet insert. This will cause the rivet to collapse and leave a threaded insert. Once you can't tighten anymore, remove the bolt with the drill and you are left with the insert.



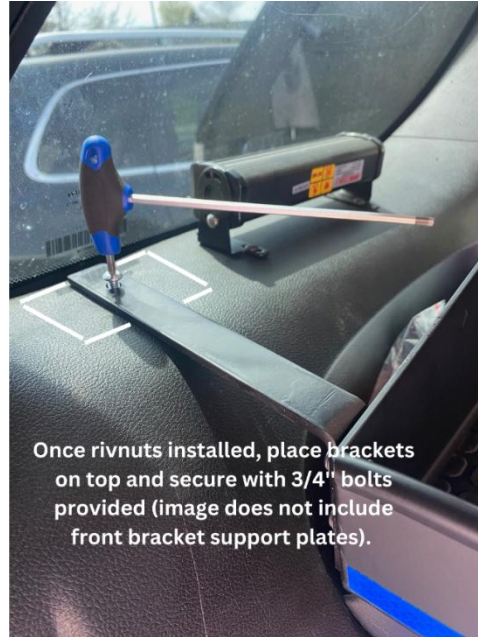
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STEP 6

Once you have all the rivet inserts secured, you can reinsert tray and tighten $\frac{3}{4}$ " bolts through the legs into the rivnuts. Installation is complete.



Completed Rivet



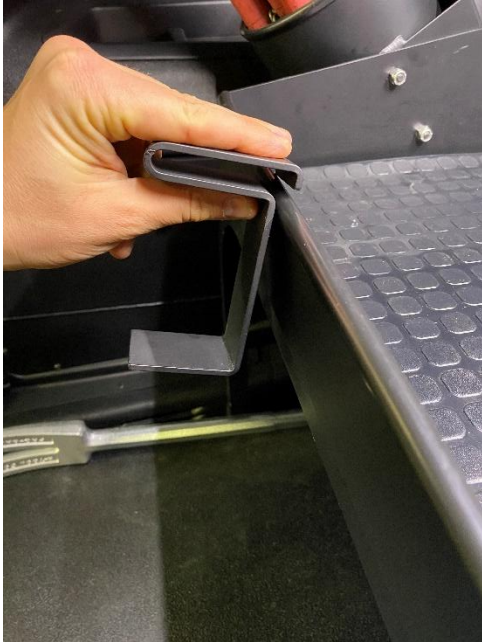
Once rivnuts installed, place brackets on top and secure with $\frac{3}{4}$ " bolts provided (image does not include front bracket support plates).

STEP 7

Insert rubber mat – glossy side up



Caution Tape Holder Installation



1 – Face caution tape holder down



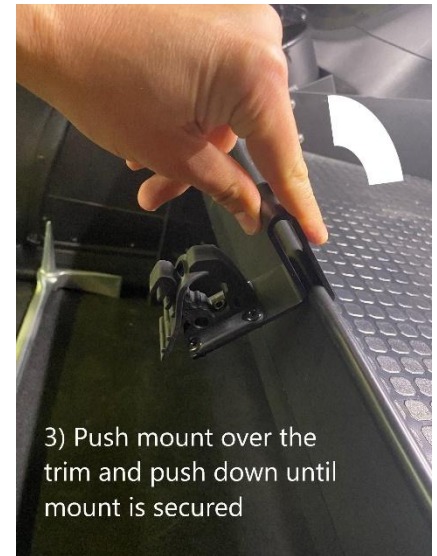
2 – Snap the bend over the trim



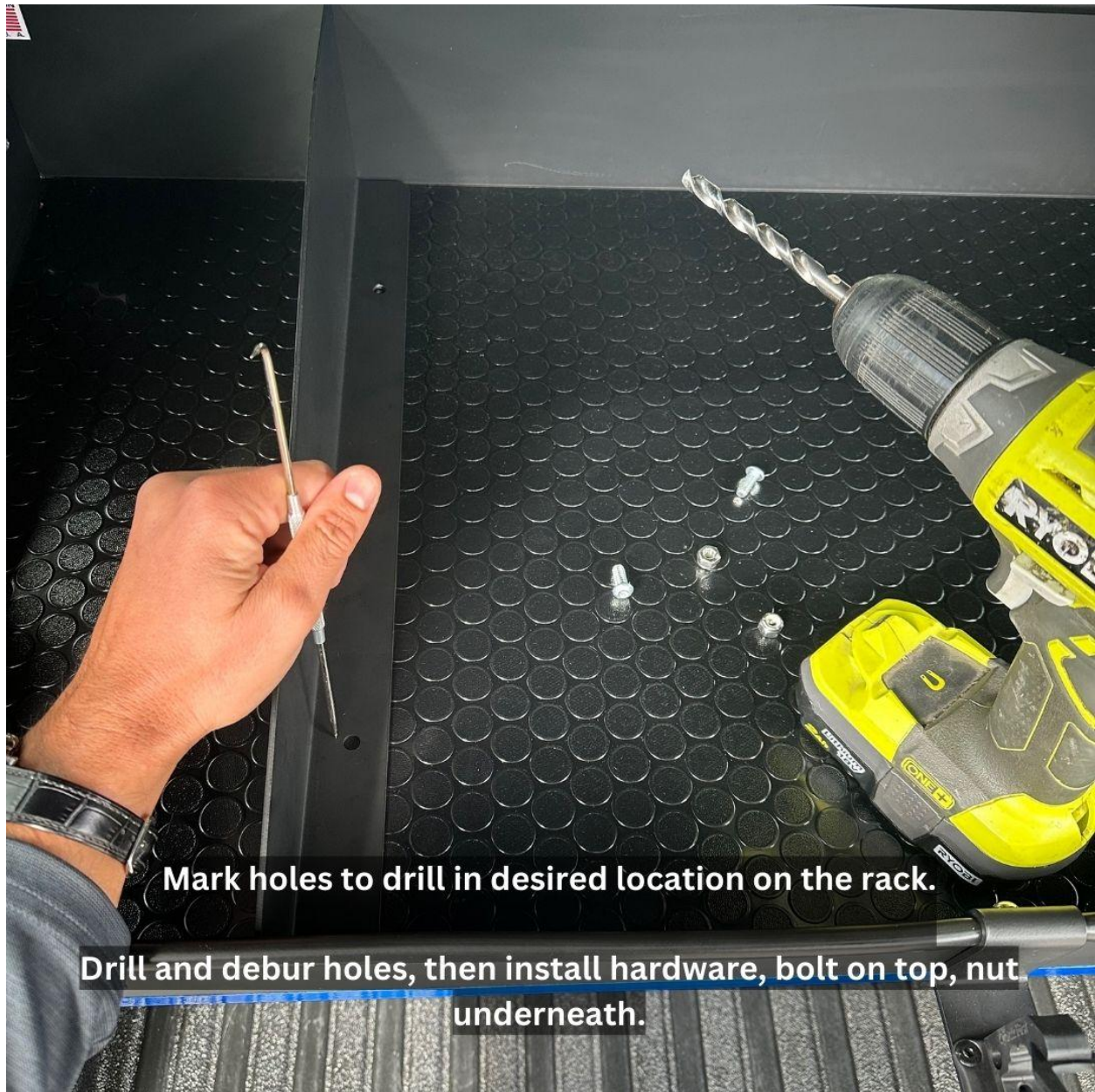
3 – Press down with thumb to the final position as bend goes over the lip of the tray

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Halligan Mount Installation



Divider Installation



Mark holes to drill in desired location on the rack.

Drill and debur holes, then install hardware, bolt on top, nut underneath.