



S4D

DODGE DURANGO RACK ASSEMBLY INSTRUCTIONS

Thank you for purchasing CargoRAXX. See attached assembly and installation instructions. Please insert one rear bracket onto tray before inserting rack into vehicle (otherwise the tray and brackets won't clear the hatch). Please reach out with any questions – I enclosed my card and my cell is 732-708-0077.

Best,

Roman Lesko
CargoRAXX

Thank you!
Roman Lesko



Questions or Feedback: Call 1-844-867-7299 or
Email sales@cargoraxx.com

S4D – DODGE DURANGO

ASSEMBLY GUIDE



STEP 1

Match the rear brackets with the corresponding holes on the side of the tray

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STEP 2

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Attach just one rear bracket before inserting tray into vehicle.



STEP 3

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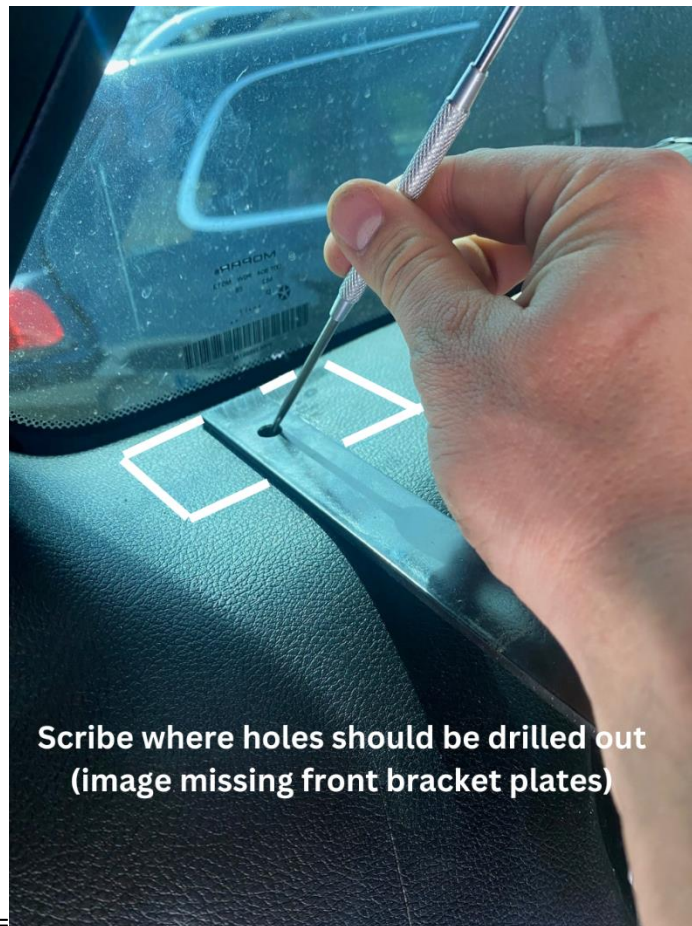
Attach the rest of the brackets so that the rack is suspended on the panels.



STEP 4

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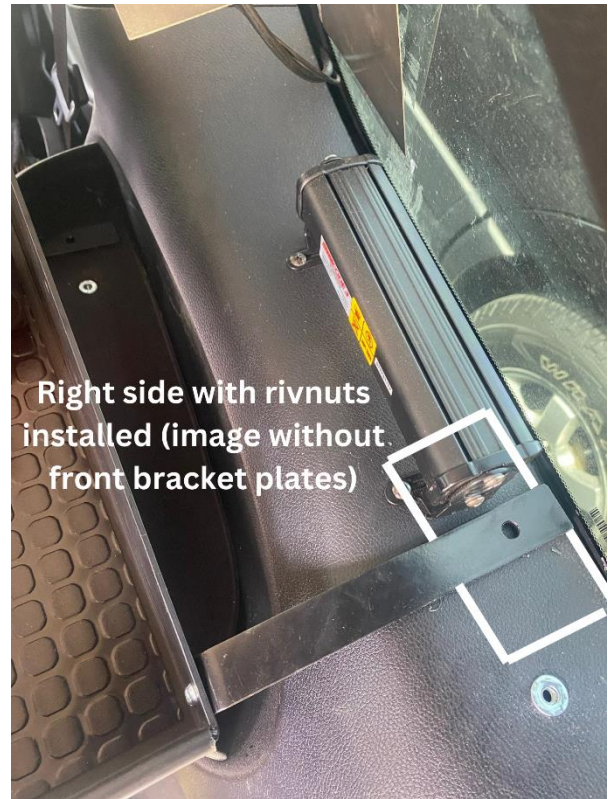
Place tray in desired location and mark where holes will be drilled out through the bracket holes. Make sure once you start scribing not to move the tray so that the holes are perfectly lined up. See four images on next page for reference. Note that you can remove the rubber matting in the side pockets if you'd prefer, or they can remain there and have the rivnuts installed through them.



**Scribe where holes should be drilled out
(image missing front bracket plates)**



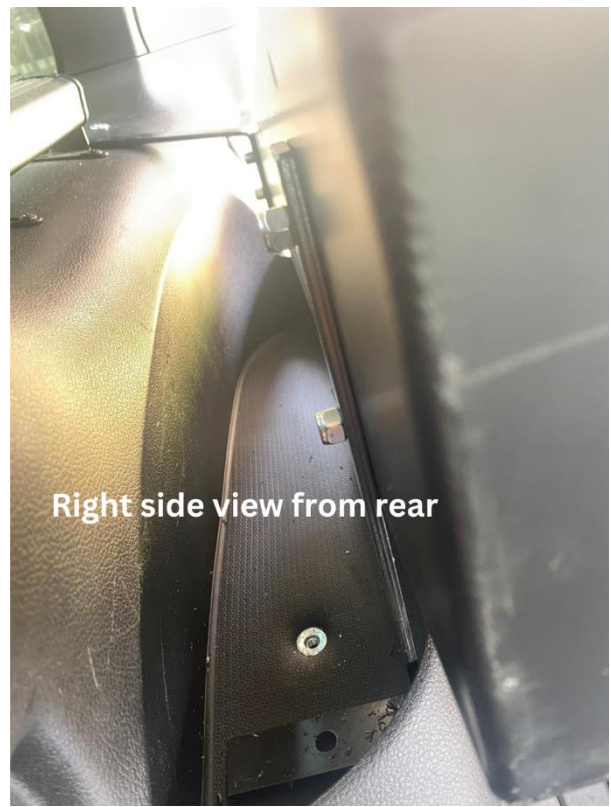
Left side view from front
(front bracket missing plate
in image)



Right side with rivnuts
installed (image without
front bracket plates)



Left side view from rear



Right side view from rear

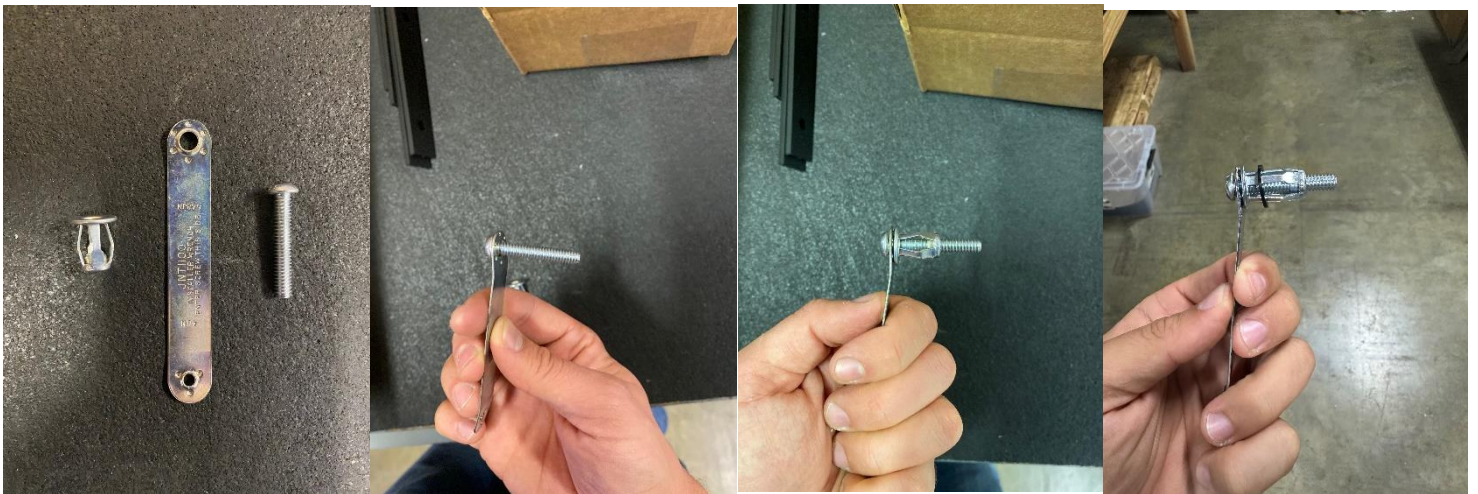
STEP 5

Drill a 1/4" hole or a small pilot hole before drilling a larger 13/32" hole.



STEP 6

Fasten rivnut onto 1-1/2" bolt using friction wrench, attach black rubber washer to the rivnut.



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STEP 7

Press the rivet into the hole in the panel with washer between panel and rivet - drill the bolt tightly while the rivet is inside the panel and friction wrench is pressed down on rivet insert. This will cause the rivet to collapse and leave a threaded insert. Once you can't tighten anymore, remove the bolt with the drill and you are left with the insert.

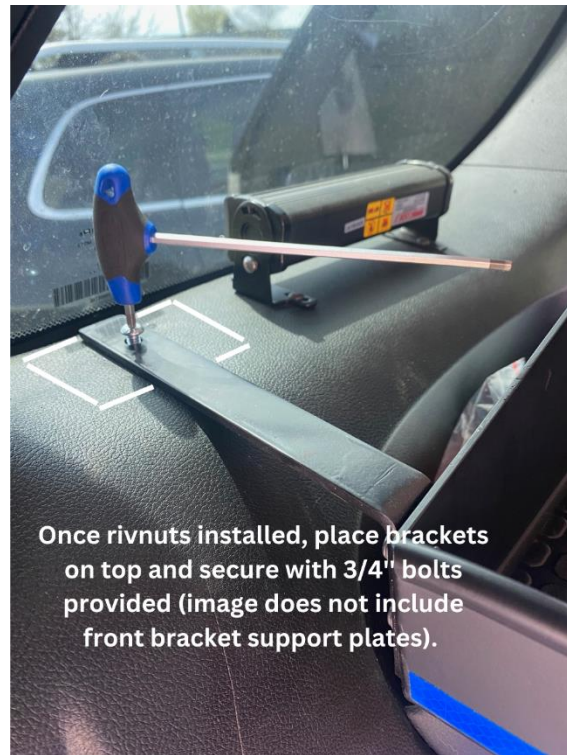


STEP 8

Once you have all the rivet inserts secured, you can reinsert tray and tighten $\frac{3}{4}$ " bolts through the legs into the rivnuts. Installation is complete.



Completed Rivet



STEP 9

If not attached with fire extinguisher mount - Insert rubber mat – glossy side up



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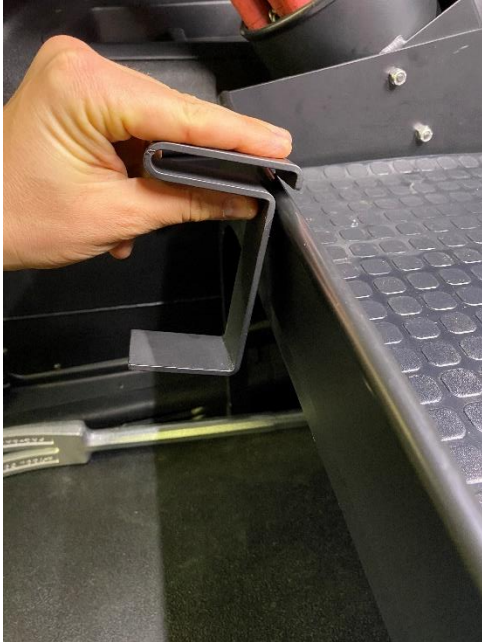
Flare Box Installation

Attach flare box using screws and lock nuts provided in separate hardware bag.



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Caution Tape Holder Installation



1 – Face caution tape holder down



2 – Snap the bend over the trim



3 – Press down with thumb to the final position as bend goes over the lip of the tray

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Halligan Mount Installation

