



S3B

2021-NEWER TAHOE ASSEMBLY INSTRUCTIONS

Thank you for purchasing CargoRAXX. See attached assembly and installation instructions. Please attach the front right and rear left brackets onto the tray before inserting into vehicle. Mark hole locations carefully – there is little tolerance once the rivnuts are inserted. Carefully mark and drill 8 holes in the paneling before drilling the larger 13/32" hole for the rivnuts. **Please be careful to not over-torque your drill when tightening the rivnuts as the thread can be damaged.** Please reach out with any questions – I enclosed my card and my cell is 732-708-0077.

Best,

Roman Lesko
CargoRAXX

Thank you!
Roman Lesko

Questions or Feedback: Call 1-844-867-7299 or
Email sales@cargoraxx.com

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CARGORAXX™

S3B – 2021+ CHEVROLET TAHOE

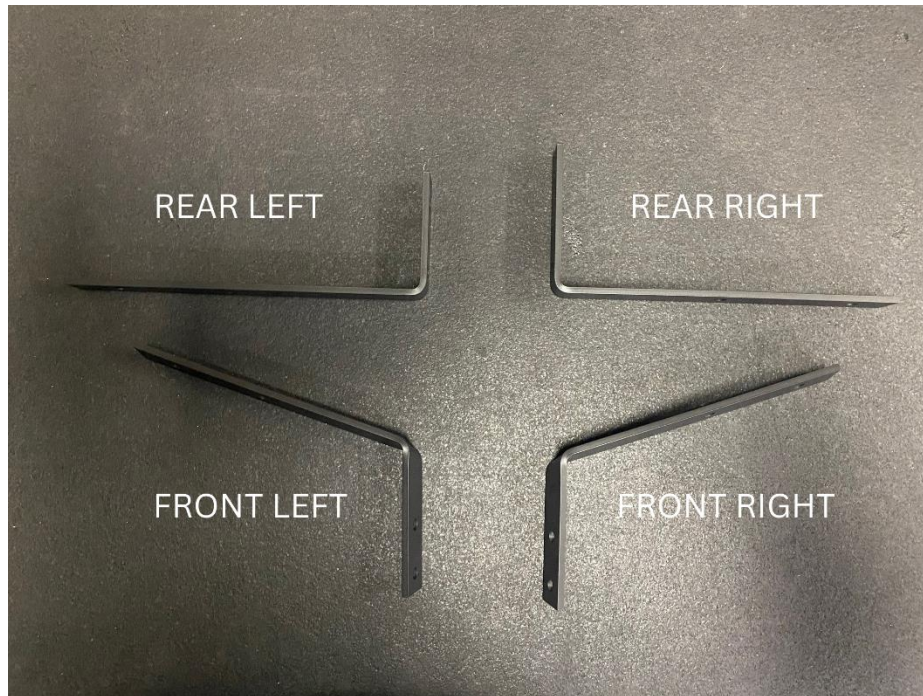
ASSEMBLY GUIDE



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STEP 1

Identify brackets – the front brackets are not interchangeable – make sure they tilt to go along with the paneling in the vehicle. Make sure the rear brackets line up with the proper hole locations.



STEP 2

Attach front right and rear left bracket (or vice versa) using our bolts and nuts provided.



STEP 3

Insert rack into vehicle and attach the other two brackets. See images below for proper placement. When placed in the right spots, mark where to drill holes. Make sure to drill in the correct spot otherwise the rivnuts will not line up with the brackets.





STEP 4

Mark hole locations through bracket holes, move the tray a few inches, and drill $13/32''$ holes. All holes must be $13/32''$.

STEP 5

Fasten rivnut onto 1-1/2" bolt using friction wrench, attach black rubber washer to the rivnut.



STEP 6

Press the rivet into the hole in the panel with washer between panel and rivet - drill the bolt tightly while the rivet is inside the panel and friction wrench is pressed down on rivet insert. This will cause the rivet to collapse and leave a threaded insert. Once you can't tighten anymore, remove the bolt with the drill and you are left with the insert.



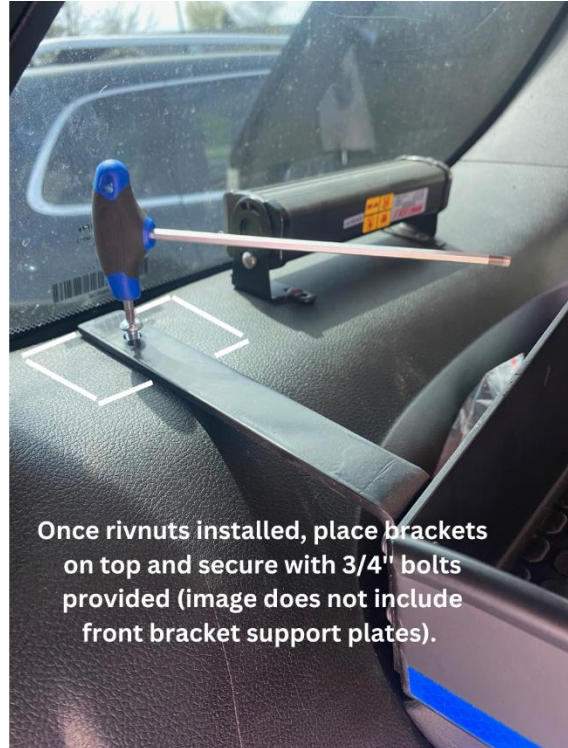
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STEP 7

Once you have all the rivet inserts secured, you can reinsert tray and tighten $\frac{3}{4}$ " bolts through the legs into the rivnuts. Installation is complete.



Completed Rivet



Once rivnuts installed, place brackets on top and secure with $\frac{3}{4}$ " bolts provided (image does not include front bracket support plates).

STEP 7

Insert rubber mat – glossy side up



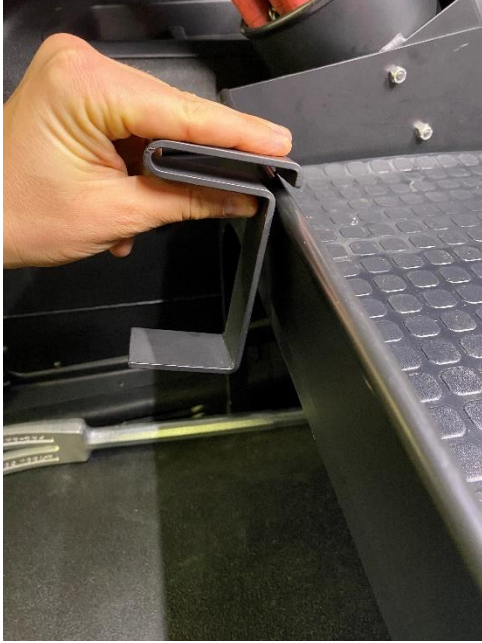
Flare Box Installation

Attach flare box using bolts and lock nuts provided.



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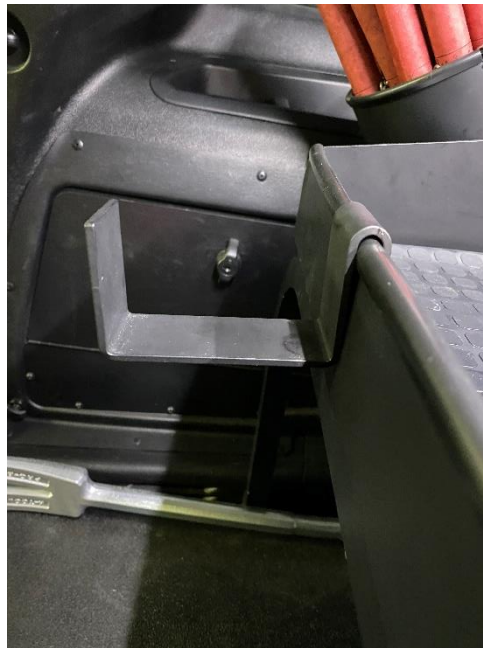
Caution Tape Holder Installation



1 – Face caution tape holder down



2 – Snap the bend over the trim



3 – Press down with thumb to the final position as bend goes over the lip of the tray

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Halligan Mount Installation



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